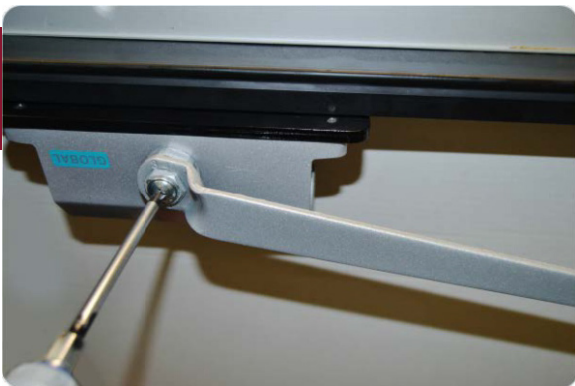


1. Original state when shipping



2. Remove screw frame arm



3. Rotate frame arm toward cooler one index mark, approx. 60°



4. Remove second screw to attach door arm



5. Adjust door length from axis to axis 9³/₄" inches approx. door should open 90°



6. Attach frame arm to door arm



7. Use a flat screw driver to adjust door open and close speed.



8. Adjust bottom door closer turn screw counter clock wise

9. Check door for proper operation